

DYNAMICS OF MACHINERY

Course Objectives:

1. To equip the student with fundamental knowledge of dynamics of machines so that student can appreciate problems of dynamic force balance, transmissibility of forces, isolation of systems, vibrations.
2. Develop knowledge of analytical and graphical methods for calculating balancing of rotary and reciprocating masses.
3. Develop understanding of vibrations and its significance on engineering design
4. Develop understanding of dynamic balancing, flywheel analysis, gyroscopic forces and moments

UNIT – I

PRECESSION: Gyroscopes, effect of precession motion on the stability of moving vehicles such as motor car, motor cycle, aero planes and ships, static and dynamic force analysis of planar mechanisms, (Demonstration of models in video show).

UNIT – II

FRICTION: Inclined plane, friction of screw and nuts, pivot and collar, uniform pressure, uniform wear, friction circle and friction axis: lubricated surfaces, boundary friction, film lubrication.

CLUTCHES: Friction clutches- single disc or plate clutch, multiple disc clutch, cone clutch, centrifugal clutch.

BRAKES AND DYNAMOMETERS: Simple block brakes, internal expanding brake, band brake of vehicle. General description and operation of dynamometers: Prony, Rope brake, Epicyclic, Bevis Gibson and belt transmission,

UNIT – III

TURNING MOMENT DIAGRAMS: Dynamic force analysis of slider crank mechanism, inertia torque, angular velocity and acceleration of connecting rod, crank effort and turning moment diagrams – fluctuation of energy – fly wheels and their design.

UNIT-IV

GOVERNERS: Watt, porter and proell governors, spring loaded governors – Hartnell and Hartung with auxiliary springs. sensitiveness, isochronism and hunting.

UNIT – V

BALANCING: Balancing of rotating masses single and multiple – single and different planes, use analytical and graphical methods. Primary, secondary, and higher balancing of reciprocating masses. analytical and graphical methods, unbalanced forces and couples – examination of “V” multi cylinder in line and radial engines for primary and secondary balancing, locomotive balancing, hammer blow, swaying couple, variation of tractive effort.

UNIT – VI

VIBRATIONS: Free Vibration of spring mass system –Natural frequency-types of damping – damped free vibration, Simple problems on forced damped vibration, vibration isolation and transmissibility transverse loads, vibrations of beams with concentrated and distributed loads. Dunkerly's methods, Raleigh's method, whirling of shafts, critical speeds, torsional vibrations, two and three rotor systems.

Text Books :

1. Theory of Machines / S.S Rattan/ Mc. Graw Hill
2. Mechanism and machine theory /Ashok G. Ambedkar/PHI Publications.

References :

1. Mechanism and Machine Theory / JS Rao and RV Duggipati / New Age
2. Theory of Machines / Shigley / MGH
3. Theory of Machines / Thomas Bevan / CBS Publishers
4. Theory of machines / Khurmi/S.Chand.

Course outcomes:

Upon successful completion of this course the student should be able to:

1. Analyze stabilization of sea vehicles, aircrafts and automobile vehicles
2. Compute frictional losses, torque transmission of mechanical systems.
3. Analyze dynamic force analysis of slider crank mechanism and design of flywheel.
4. Understand how to determine the natural frequencies of continuous systems starting from the general equation of displacement.
5. Understand balancing of reciprocating and rotary masses.

METAL CUTTING & MACHINE TOOLS

Course objectives:

1. The course provides students with fundamental knowledge and principles in material removal processes.
2. In this course, the students apply the fundamentals and principles of metal cutting to practical applications through multiple labs using lathes, milling machines, grinding machines, and drill presses, Computer Numerical Control etc
3. To demonstrate the fundamentals of machining processes and machine tools.
4. To develop knowledge and importance of metal cutting parameters.
5. To develop fundamental knowledge on tool materials, cutting fluids and tool wear mechanisms.
6. To apply knowledge of basic mathematics to calculate the machining parameters for different machining processes.

UNIT – I

FUNDAMENTAL OF MACHINING:

Elementary treatment of metal cutting theory – element of cutting process – geometry of single point cutting tool, tool angles, chip formation and types of chips – built up edge and its effects, chip breakers, mechanics of orthogonal cutting –Merchant's force diagram, cutting forces, cutting speeds, feed, depth of cut, tool life, tool wear, machinability, economics of machining, coolants, tool materials and properties.

UNIT – II

LATHE MACHINES:

Engine lathe – principle of working, specification of lathe – types of lathe – work holders tool holders – box tools taper turning, thread turning – for lathes and attachments, constructional features of speed gear box and feed gear box. Turret and capstan lathes – collet chucks – other work holders – tool holding devices – box and tool layout. Principal features of automatic lathes – classification – single spindle and multi-spindle automatic lathes – tool layout and cam design for automats.

UNIT – III

SHAPING, SLOTTING AND PLANNING MACHINES: Principles of working – principal parts – specifications, operations performed, machining time calculations.

DRILLING & BORING MACHINES: Principles of working, specifications, types, operations performed – tool holding devices – twist drill – Boring Machines – fine Boring Machines – jig boring machine, deep hole Drilling Machine.

UNIT – IV

MILLING MACHINES: Principles of working – specifications – classification of Milling Machines – principal features of horizontal, vertical and universal Milling Machine, machining operations, types of cutters, geometry of milling cutters – methods of indexing, accessories to milling machines.

UNIT –V

FINISHING PROCESSES: Theory of grinding – classification of grinding machines, cylindrical and surface grinding machines, tool and cutter grinding machines, different types of abrasives, bonds, specification and selection of a grinding wheel. Lapping, Honing & Broaching operations, comparison to grinding.

UNIT - VI

JIGS & FIXTURES: Principles of design of jigs and fixtures and uses, classification of jigs & fixtures, principles of location and clamping, types of clamping & work holding devices, typical examples of jigs and fixtures.

CNC MACHINE TOOLS: CNC Machines, working principle, classification, constructional features of CNC machines, CNC controller, types of motion controls in CNC machines, applications of CNC machines.

Text Books:

1. Manufacturing Processes / JP Kaushish/ PHI Publishers-2nd Edition
2. Manufacturing Technology Vol-II/P.N Rao/Tata McGraw Hill

References:

1. Metal cutting and machine tools /Geoffrey Boothroyd, Winston A.Knight/ Taylor & Francis
2. Production Technology / H.M.T. Hand Book (Hindustan Machine Tools).
3. Production Engineering/K.C Jain & A.K Chitale/PHI Publishers
4. Technology of machine tools/S.F.Krar, A.R. Gill, Peter SMID/ TMH
5. Manufacturing Processes for Engineering Materials-Kalpakjian S & Steven R Schmid/Pearson Publications 5th Edition

Course Outcomes:

Upon successful completion of this course, the students will be able to:

- 1) Apply cutting mechanics to metal machining based on cutting force and power consumption.
- 2) Operate lathe, milling machines, drill press, grinding machines, etc.
- 3) Select cutting tool materials and tool geometries for different metals.
- 4) Select appropriate machining processes and conditions for different metals.
- 5) Learn machining economics.
- 6) Design jigs and Fixtures for simple parts.
- 7) Learn principles of CNC Machines

III Year - I Semester

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DESIGN OF MACHINE MEMBERS– II

Course Objectives:

- This course gives the insight of slider and roller bearings and the life prediction.
- Learn to design I.C engine parts
- Design the mechanical systems for power transmission elements such as gears,belts,ropes,chains, keys and levers

UNIT – I

BEARINGS: Classification of bearings- applications, types of journal bearings – lubrication – bearing modulus – full and partial bearings – clearance ratio – heat dissipation of bearings, bearing materials – journal bearing design – ball and roller bearings – static loading of ball & roller bearings, bearing life.

UNIT – II

ENGINE PARTS: Connecting Rod: Thrust in connecting rod – stress due to whipping action on connecting rod ends – cranks and crank shafts, strength and proportions of over hung and center cranks – crank pins, crank shafts.

Pistons, forces acting on piston – construction design and proportions of piston, cylinder, cylinder liners,

UNIT – III

Design of curved beams: introduction, stresses in curved beams, expression for radius of neutral axis for rectangular, circular, trapezoidal and t-section, design of crane hooks, c –clamps.

UNIT – IV

POWER TRANSMISSIONS SYSTEMS, PULLEYS: Transmission of power by belt and rope drives , transmission efficiencies, belts – flat and v types – ropes - pulleys for belt and rope drives, materials, chain drives

DESIGN OF POWER SCREWS: Design of screw, square ACME, buttress screws, design of nut, compound screw, differential screw, ball screw- possible failures.

UNIT – V

SPUR & HELICAL GEAR DRIVES: Spur gears- helical gears – load concentration factor – dynamic load factor, surface compressive strength – bending strength – design analysis of spur gears – estimation of centre distance, module and face width, check for plastic deformation, check for dynamic and wear considerations.

UNIT – VI

MACHINE TOOL ELEMENTS: Levers and brackets: design of levers – hand levers-foot lever – cranked lever – lever of a lever loaded safety valve- rocker arm straight – angular- design of a crank pin – brackets- hangers- wall boxes.

Wire Ropes: Construction, Designation, Stresses in wire ropes, rope sheaves and drums.

Note: Design data book is permitted for examination

Text Books:

1. Machine Design/V.Bandari/TMH Publishers
2. Machine Design/ NC Pandya & CS Shaw/ Charotar publishers
3. Design data book.

References:

1. Machine Design: An integrated Approach / R.L. Norton / Pearson Education
2. Mech. Engg. Design / JE Shigley/Tata McGraw Hill education
3. Design of machine elements- spots/Pearson Publications
4. Machine Design-Norton/Pearson Publications

Course outcomes: At the end of the course

1. The student will able to select the suitable bearing based on the application of the loads and predict the life of the bearing
2. Design power transmission elements such as gears, belts, chains, pulleys, ropes, levers and power screws.
3. Design of IC Engines parts.

OPERATIONS RESEARCH

Course Objectives:

To learn the importance of Operations Research in the design, planning, scheduling, manufacturing and business applications and to use the various techniques of Operations Research in solving such problems.

UNIT – I

Development – definition– characteristics and phases – types of operation research models – applications.

ALLOCATION: Linear programming problem formulation – graphical solution – simplex method – artificial variables techniques -two–phase method, big-M method – duality principle.

UNIT – II

TRANSPORTATION PROBLEM: Formulation – optimal solution, unbalanced transportation problem – degeneracy, assignment problem – formulation – optimal solution - variants of assignment problem- traveling salesman problem.

SEQUENCING – Introduction – flow –shop sequencing – n jobs through two machines – n jobs through three machines – job shop sequencing – two jobs through ‘ m ’ machines.

UNIT – III

REPLACEMENT: Introduction – replacement of items that deteriorate with time – when money value is not counted and counted – replacement of items that fail completely, group replacement.

UNIT – IV

THEORY OF GAMES: Introduction – mini. max (max. mini) – criterion and optimal strategy – solution of games with saddle points – rectangular games without saddle points – 2×2 games – dominance principle – $m \times 2$ & $2 \times n$ games -graphical method.

WAITING LINES: Introduction – single channel – poisson arrivals – exponential service times – with infinite population and finite population models– multichannel – poisson arrivals – exponential service times with infinite population single channel poisson arrivals.

UNIT – V

INVENTORY : Introduction – single item – deterministic models – purchase inventory models with one price break and multiple price breaks – shortages are not allowed – stochastic models – demand may be discrete variable or continuous variable – instantaneous production. Instantaneous demand and continuous demand and no set up cost. ABC & VED Analysis.

UNIT – VI

DYNAMIC PROGRAMMING: Introduction – Bellman’s principle of optimality – applications of dynamic programming- capital budgeting problem – shortest path problem – linear programming problem.

SIMULATION: Definition – types of simulation models – phases of simulation– applications of simulation – inventory and queuing problems – advantages and disadvantages – simulation languages.

TEXT BOOKS:

1. Operations Research-An Introduction/Hamdy A Taha/Pearson publishers
2. Operations Research –Theory & publications / S.D.Sharma-Kedarnath/McMillan publishers India Ltd

REFERENCES:

1. Introduction to O.R/Hiller & Libermann/TMH
2. Operations Research /A.M.Natarajan,P.Balasubramani,A. Tamilarasi/Pearson Education.
3. Operations Research: Methods & Problems / Maurice Saseini, Arhur Yaspan & Lawrence Friedman/Wiley
4. Operations Research / R.Pannerselvam/ PHI Publications.
5. Operations Research / Wagner/ PHI Publications.
6. Operation Research /J.K.Sharma/MacMilan Publ.
7. Operations Research/ Pai/ Oxford Publications
8. Operations Research/S Kalavathy / Vikas Publishers
9. Operations Research / DS Cheema/University Science Press
10. Operations Research / Ravindran, Philips, Solberg / Wiley publishers

Course Outcomes:

After completion of the course, the student will be able to:

To solve the LP and DP problems

To solve the Transportation, assignment, game, inventory, replacement, sequencing, queuing problems.

THERMAL ENGINEERING – II

(Use of steam tables and Mollier chart is allowed)

Course objectives:

This course is intended to provide basic knowledge of components being used in steam and gas power plant cycles and to analyse the energy transfers and transformations in these components including individual performance evaluation.

UNIT – I

BASIC CONCEPTS: Rankine cycle - schematic layout, thermodynamic analysis, concept of mean temperature of heat addition, methods to improve cycle performance – regeneration & reheating. combustion: fuels and combustion, concepts of heat of reaction, adiabatic flame temperature, Stoichiometry, flue gas analysis.

UNIT II

BOILERS : Classification – working principles of L.P & H.P boilers with sketches – mountings and accessories – working principles, boiler horse power, equivalent evaporation, efficiency and heat balance – draught, classification – height of chimney for given draught and discharge, condition for maximum discharge, efficiency of chimney – artificial draught, induced and forced.

UNIT – III

STEAM NOZZLES: Function of a nozzle – applications - types, flow through nozzles, thermodynamic analysis – assumptions -velocity of fluid at nozzle exit-Ideal and actual expansion in a nozzle, velocity coefficient, condition for maximum discharge, critical pressure ratio, criteria to decide nozzle shape: Super saturated flow, its effects, degree of super saturation and degree of under cooling - Wilson line.

STEAM TURBINES: Classification – impulse turbine; mechanical details – velocity diagram – effect of friction – power developed, axial thrust, blade or diagram efficiency – condition for maximum efficiency. De-laval turbine - methods to reduce rotor speed-velocity compounding, pressure compounding and velocity & pressure compounding, velocity and pressure variation along the flow – combined velocity diagram for a velocity compounded impulse turbine, condition for maximum efficiency

UNIT IV

REACTION TURBINE: Mechanical details – principle of operation, thermodynamic analysis of a stage, degree of reaction –velocity diagram – Parson’s reaction turbine – condition for maximum efficiency – calculation of blade height.

STEAM CONDENSERS: Requirements of steam condensing plant – classification of condensers – working principle of different types – vacuum efficiency and condenser efficiency – air leakage, sources and its affects, air pump- cooling water requirement.

UNIT – V

GAS TURBINES: Simple gas turbine plant – ideal cycle, essential components – parameters of performance – actual cycle – regeneration, inter cooling and reheating –closed and semi-closed cycles – merits and demerits, types of combustion chambers.

UNIT – VI

JET PROPULSION : Principle of operation –classification of jet propulsive engines – working principles with schematic diagrams and representation on t-s diagram - thrust, thrust power and propulsion efficiency – turbo jet engines – needs and demands met by turbo jet – schematic diagram, thermodynamic cycle, performance evaluation, thrust augmentation – methods.

Rockets : Application – working principle – classification – propellant type – thrust, propulsive efficiency – specific impulse – solid and liquid propellant rocket engines.

Text Books:

1. Thermodynamics and Heat Engines/R.Yadav, Volume -II /Central Publishing House
2. Gas Turbines /V.Ganesan /TMH
3. Heat Engineering /V.P Vasandani and D.S Kumar/Metropolitan Book Company, New Delhi

References:

1. Gas Turbines and Propulsive Systems /P.Khajuria & S.P.Dubey /Dhanpatrai
2. Gas Turbines / Cohen, Rogers and Saravana Muttoo / Addison Wesley – Longman
3. Thermal Engineering-R.S Khurmi, &J S Gupta/S.Chand.
4. Thermal Engineering-P.L.Bellaney/ Khanna publishers.
5. Thermal Engineering-M.L.Marthur & Mehta/Jain bros. Publishers
6. Thermal Engineering / RK Rajput/ Lakshmi Publications

Course outcomes:

After undergoing this course the student is expected to understand the working of steam and gas power plant cycles and also should be able to analyze and evaluate the performance of individual components. The student also should be in a position to understand basic principles of Jet propulsion and rocket engineering.

THEORY OF MACHINES LAB

1. To determine whirling speed of shaft theoretically and experimentally.
2. To determine the position of sleeve against controlling force and speed of a Hartnell governor and to plot the characteristic curve of radius of rotation.
3. To analyse the motion of a motorized gyroscope when the couple is applied along its spin axis
4. To determine the frequency of undamped free vibration of an equivalent spring mass system.
5. To determine the frequency of damped force vibration of a spring mass system
6. To study the static and dynamic balancing using rigid blocks.
7. To find the moment of inertia of a flywheel
8. To plot follower displacement vs cam rotation for various Cam Follower systems.
9. To plot slider displacement, velocity and acceleration against crank rotation for single slider crank mechanism/Four bar mechanism
10. To find coefficient of friction between belt and pulley.
11. To study simple and compound screw jack and determine the mechanical advantage , velocity ratio and efficiency
12. To study various types of gears- Spur, Helical, Worm and Bevel Gears

III Year - I Semester

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MACHINE TOOLS LAB

Course objectives:

The students are required to understand the parts of various machine tools and operate them. They are required to understand the different shapes of products that can be produced on these machine tools.

1. Introduction of general purpose machines -lathe, drilling machine, milling machine, shaper, planing machine, slotting machine, cylindrical grinder, surface grinder and tool and cutter grinder.
2. Step turning and taper turning on lathe machine
3. Thread cutting and knurling on lathe machine.
4. Drilling and tapping
5. Shaping and planing
6. Slotting
7. Milling
8. Cylindrical surface grinding
9. Grinding of tool angles.

Course outcome:

The students can operate different machine tools with understanding of work holders and operating principles to produce different part features to the desired quality.

THERMAL ENGINEERING LAB

Course objective: To provide hands on experience in operating various types of internal combustion engines and understand their functioning and performance.

1. I.C. Engines valve / port timing diagrams.
2. Testing of Fuels – Viscosity, flash point/fire point, carbon residue, calorific value.
3. I.C. Engines performance test and Exhaust emission measurements (4 -stroke diesel engine)
4. I.C. Engines performance test and Exhaust emission measurements (2-stroke petrol engine)
5. Evaluation of engine friction by conducting Morse test on 4-stroke multi cylinder petrol engine.
6. Determination of FP by retardation and motoring test on IC engine.
7. I.C. Engines heat balance at different loads and show the heat distribution curve.
8. Economical speed test of an IC engine.
9. Performance test on variable compression ratio engines.
10. Performance test on reciprocating air compressor unit.
11. Dis-assembly / assembly of different parts of two wheelers. 3 wheelers & 4 wheelers. Tractor & Heavy duty engines covering 2-stroke and 4 stroke, SI and CI engines.
12. Study of boilers, mountings and accessories.

III Year - I Semester

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IPR & PATENTS

Objectives:

***To know the importance of Intellectual property rights, which plays a vital role in advanced Technical and Scientific disciplines.**

***Imparting IPR protections and regulations for further advancement, so that the students can familiarize with the latest developments.**

UNIT I: Introduction to Intellectual Property Rights (IPR)

Concept of Property - Introduction to IPR – International Instruments and IPR - WIPO - TRIPS – WTO -Laws Relating to IPR - IPR Tool Kit - Protection and Regulation - Copyrights and Neighboring Rights – Industrial Property – Patents - Agencies for IPR Registration – Traditional Knowledge –Emerging Areas of IPR - Layout Designs and Integrated Circuits – Use and Misuse of Intellectual Property Rights.

UNIT II: Copyrights and Neighbouring Rights

Introduction to Copyrights – Principles of Copyright Protection – Law Relating to Copyrights - Subject Matters of Copyright – Copyright Ownership – Transfer and Duration – Right to Prepare Derivative Works –Rights of Distribution – Rights of Performers – Copyright Registration – Limitations – Infringement of Copyright – Relief and Remedy – Case Law - Semiconductor Chip Protection Act.

UNIT III: Patents

Introduction to Patents - Laws Relating to Patents in India – Patent Requirements – Product Patent and Process Patent - Patent Search - Patent Registration and Granting of Patent - Exclusive Rights – Limitations - Ownership and Transfer — Revocation of Patent – Patent Appellate Board - Infringement of Patent – Compulsory Licensing — Patent Cooperation Treaty – New developments in Patents – Software Protection and Computer related Innovations.

UNIT IV: Trademarks

Introduction to Trademarks – Laws Relating to Trademarks – Functions of Trademark – Distinction between Trademark and Property Mark – Marks Covered under Trademark Law - Trade Mark Registration – Trade Mark Maintenance – Transfer of rights - Deceptive Similarities - Likelihood of Confusion - Dilution of Ownership – Trademarks Claims and Infringement – Remedies – Passing Off Action.

UNIT V: Trade Secrets

Introduction to Trade Secrets – General Principles - Laws Relating to Trade Secrets - Maintaining Trade Secret – Physical Security – Employee Access Limitation – Employee Confidentiality Agreements – Breach of Contract – Law of Unfair Competition – Trade Secret Litigation – Applying State Law.

UNIT VI: Cyber Law and Cyber Crime

Introduction to Cyber Law – Information Technology Act 2000 - Protection of Online and Computer Transactions - E-commerce - Data Security – Authentication and Confidentiality - Privacy - Digital Signatures – Certifying Authorities - Cyber Crimes - Prevention and Punishment – Liability of Network Providers.

- Relevant Cases Shall be dealt where ever necessary.

Outcome:

*** IPR Laws and patents pave the way for innovative ideas which are instrumental for inventions to seek Patents.**

***Student get an insight on Copyrights, Patents and Software patents which are instrumental for further advancements.**

References:

1. Intellectual Property Rights (Patents & Cyber Law), Dr. A. Srinivas. Oxford University Press, New Delhi.
2. Deborah E.Bouchoux: Intellectual Property, Cengage Learning, New Delhi.
3. PrabhuddhaGanguli: Intellectual Property Rights, Tata Mc-Graw –Hill, New Delhi
4. Richard Stim: Intellectual Property, Cengage Learning, New Delhi.
5. Kompal Bansal &Parishit Bansal Fundamentals of IPR for Engineers, B. S. Publications (Press).
6. Cyber Law - Texts & Cases, South-Western's Special Topics Collections.
7. R.Radha Krishnan, S.Balasubramanian: Intellectual Property Rights, Excel Books. New Delhi.
8. M.Ashok Kumar and MohdIqbal Ali: Intellectual Property Rights, Serials Pub.

III Year - II Semester

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METROLOGY

Course objectives:

The students will learn

1. Inspection of engineering parts with various precision instruments
2. Design of part, tolerances and fits
3. Principles of measuring instruments and gauges and their uses
4. Evaluation and inspection of surface roughness
5. Inspection of spur gear and thread elements
6. Machine tool testing to evaluate machine tool quality

UNIT-I

SYSTEMS OF LIMITS AND FITS: Introduction, nominal size, tolerance, limits, deviations, fits -Unilateral and bilateral tolerance system, hole and shaft basis systems- interchangeability, deterministic & statistical tolerances, selective assembly. International standard system of tolerances, selection of limits and tolerances for correct functioning.

UNIT-II

LINEAR MEASUREMENT: Length standards, end standards, slip gauges- calibration of the slip gauges, dial indicators, micrometers.

MEASUREMENT OF ANGLES AND TAPERS:

Different methods – bevel protractor, angle slip gauges- angle dekkor- spirit levels- sine bar- sine table, rollers and spheres used to measure angles and tapers.

LIMIT GAUGES:

Taylor's principle – design of go and no go gauges; plug, ring, snap, gap, taper, profile and position gauges.

UNIT-III

OPTICAL MEASURING INSTRUMENTS: Tools maker's microscope and uses - autocollimators, optical projector, optical flats and their uses.

INTERFEROMETRY:

Interference of light, Michelson's interferometer, NPL flatness interferometer, and NPL gauge interferometer.

UNIT-IV

SURFACE ROUGHNESS MEASUREMENT: Differences between surface roughness and surface waviness – Numerical assessment of surface finish-CLA, Rt., R.M.S. Rz, R10 values, Method of measurement of surface finish – Profilograph, Talysurf, ISI symbols for indication of surface finish.

COMPARATORS: Types - mechanical, optical, electrical and electronic, pneumatic comparators and their uses.

UNIT – V

GEAR MEASUREMENT: Nomenclature of gear tooth, tooth thickness measurement with gear tooth vernier & flange micro meter, pitch measurement, total composite error and tooth to tooth composite errors, rolling gear tester, involute profile checking.

SCREW THREAD MEASUREMENT: Elements of measurement – errors in screw threads- concept of virtual effective diameter, measurement of effective diameter, angle of thread and thread pitch, and profile thread gauges.

UNIT – VI

FLATNESS MEASUREMENT:

Measurement of flatness of surfaces- instruments used- straight edges- surface plates – auto collimator.

MACHINE TOOL ALIGNMENT TESTS: Principles of machine tool alignment testing on lathe, drilling and milling machines.

Text Books:

1. Dimensional Metrology/Connie Dotson/Cengage Learning
2. Engineering Metrology / R.K.Jain / Khanna Publishers

References:

1. Engineering Metrology / Mahajan / Dhanpat Rai Publishers
2. Engineering Metrology / I.C.Gupta / Dhanpat Rai Publishers
3. Precision Engineering in Manufacturing / R.L.Murthy / New Age
4. Engineering Metrology and Measurements / NV Raghavendra, L Krishna murthy/ Oxford publishers.
5. Engineering Metrology / KL Narayana/Scitech publishers

Course outcomes:

Students will be able to design tolerances and fits for selected product quality. They can choose appropriate method and instruments for inspection of various gear elements and thread elements. They can understand the standards of length, angles, they can understand the evaluation of surface finish and measure the parts with various comparators. The quality of the machine tool with alignment test can also be evaluated by them.

III Year - II Semester

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INSTRUMENTATION & CONTROL SYSTEMS

Course Objectives:

The course focuses on imparting the principles of measurement which includes the working mechanism of various sensors and devices, that are in use to measure the important physical variables of various mechatronic systems.

UNIT – I

Definition – Basic principles of measurement – measurement systems, generalized configuration and functional descriptions of measuring instruments – examples. dynamic performance characteristics – sources of error, classification and elimination of error.

Measurement of Displacement: Theory and construction of various transducers to measure displacement – piezo electric, inductive, capacitance, resistance, ionization and photo electric transducers, calibration procedures.

UNIT – II

MEASUREMENT OF TEMPERATURE: Classification – ranges – various principles of measurement – expansion, electrical resistance – thermister – thermocouple – pyrometers – temperature indicators.

MEASUREMENT OF PRESSURE: Units – classification – different principles used. manometers, piston, bourdon pressure gauges, bellows – diaphragm gauges. low pressure measurement – thermal conductivity gauges – ionization pressure gauges, Mcleod pressure gauge.

UNIT – III

MEASUREMENT OF LEVEL : Direct method – indirect methods – capacitative, ultrasonic, magnetic, cryogenic fuel level indicators – bubbler level indicators.

FLOW MEASUREMENT: Rotameter, magnetic, ultrasonic, turbine flow meter, hot – wire anemometer, laser Doppler anemometer (LDA).

MEASUREMENT OF SPEED : Mechanical tachometers – electrical tachometers – stroboscope, noncontact type of tachometer

Measurement of Acceleration and Vibration: Different simple instruments – principles of seismic instruments – Vibrometer and accelerometer using this principle.

UNIT – IV

STRESS STRAIN MEASUREMENTS : Various types of stress and strain measurements – electrical strain gauge – gauge factor – method of usage of resistance strain gauge for bending compressive and tensile strains – usage for measuring torque, strain gauge rosettes.

UNIT – V

MEASUREMENT OF HUMIDITY – Moisture content of gases, sling psychrometer, absorption psychrometer, dew point meter.

MEASUREMENT OF FORCE, TORQUE AND POWER- Elastic force meters, load cells, torsion meters, dynamometers.

UNIT – VI

ELEMENTS OF CONTROL SYSTEMS : Introduction, importance – classification – open and closed systems, servomechanisms–examples with block diagrams–temperature, speed & position control systems.

Text Books:

1. Measurement Systems: Applications & design / D.S Kumar/
2. Mechanical Measurements / BeckWith, Marangoni,Linehard, Pearson

References:

1. Measurement systems: Application and design/Doeblin Earnest. O. Adaptation/ TMH
2. Experimental Methods for Engineers / J.P.Holman/McGraw Hill
3. Mechanical and Industrial Measurements / R.K. Jain/ Khanna Publishers.
4. Instrumentation, measurement & analysis / B.C.Nakra & K.K.Choudhary/TMH

Course outcomes:

After undergoing the course the student can select appropriate device for the measurement of parameters like temperature, pressure, speed, stress, humidity, flow velocity etc., and justify its use through characteristics and performance.

III Year - II Semester

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REFRIGERATION & AIR CONDITIONING

(Refrigeration and Psychrometric tables and charts allowed)

Course objectives:

The course is to understand the basic cycles of various refrigerating systems, their performance evaluation along with details of system components and refrigerant properties. The course is also aimed at imparting knowledge of psychrometric properties, processes which are used in air-conditioning systems for comfort and industrial applications.

UNIT – I

INTRODUCTION TO REFRIGERATION: Necessity and applications – unit of refrigeration and C.O.P. – Mechanical refrigeration – types of ideal cycles of refrigeration. air refrigeration: bell coleman cycle - open and dense air systems – refrigeration systems used in air crafts and problems.

UNIT – II

VAPOUR COMPRESSION REFRIGERATION: Working principle and essential components of the plant – simple vapour compression refrigeration cycle – COP – representation of cycle on T-S and p-h charts – effect of sub cooling and super heating – cycle analysis – actual cycle influence of various parameters on system performance – use of p-h charts – numerical problems.

UNIT III

REFRIGERANTS – Desirable properties – classification - refrigerants used – nomenclature – ozone depletion – global warming

VCR SYSTEM COMPONENTS: Compressors – general classification – comparison – advantages and disadvantages. condensers – classification – working principles evaporators – classification – working principles expansion devices – types – working principles

UNIT IV

VAPOR ABSORPTION SYSTEM: Calculation of maximum COP – description and working of NH₃ – water system and Li Br –water (Two shell & Four shell) System, principle of operation three fluid absorption system, salient features.

STEAM JET REFRIGERATION SYSTEM: Working Principle and basic components. principle and operation of (i) thermoelectric refrigerator (ii) vortex tube.

UNIT – V

INTRODUCTION TO AIR CONDITIONING: Psychrometric properties & processes – characterization of sensible and latent heat loads — need for ventilation, consideration of infiltration – load concepts of RSHP, GSHP- problems, concept of ESHF and ADP temperature.

Requirements of human comfort and concept of effective temperature- comfort chart –comfort air conditioning – requirements of industrial air conditioning, air conditioning load calculations.

UNIT – VI

AIR CONDITIONING SYSTEMS: Classification of equipment, cooling, heating humidification and dehumidification, filters, grills and registers, fans and blowers. heat pump – heat sources – different heat pump circuits.

Text Books:

1. A Course in Refrigeration and Air conditioning / SC Arora & Domkundwar / Dhanpatrai
2. Refrigeration and Air Conditioning / CP Arora / TMH.

References:

1. Refrigeration and Air Conditioning / Manohar Prasad / New Age.
2. Principles of Refrigeration /Dossat / Pearson Education.
3. Basic Refrigeration and Air-Conditioning / Ananthanarayanan / TMH

Course outcomes: At the end of the course the students should be able to:

After undergoing the course the student should be in a position to analyze various refrigerating cycles and evaluate their performance. The student also should be able to perform cooling load calculations and select the appropriate process and equipment for the required comfort and industrial air-conditioning.

III Year - II Semester

L	T	P	C
4	0	0	3

HEAT TRANSFER

(Heat transfer data book allowed)

Course Objectives:

This course is intended to impart knowledge of principles of heat transfer and analyze the heat exchange process in various modes for the evaluation of rate of heat transfer and the temperature distribution in different configurations.

UNIT – I

INTRODUCTION: Modes and mechanisms of heat transfer – basic laws of heat transfer –General discussion about applications of heat transfer.

CONDUCTION HEAT TRANSFER: Fourier rate equation – general heat conduction equation in cartesian, cylindrical and Spherical coordinates. Steady, unsteady and periodic heat transfer – initial and boundary conditions.

ONE DIMENSIONAL STEADY STATE CONDUCTION HEAT TRANSFER: Homogeneous slabs, hollow cylinders and spheres – overall heat transfer coefficient – electrical analogy – critical radius of insulation-Variable thermal conductivity – systems with heat sources or heat generation,

UNIT – II

extended surface (fins) heat Transfer – long fin, fin with insulated tip and short fin, application to error measurement of temperature.

ONE DIMENSIONAL TRANSIENT CONDUCTION HEAT TRANSFER: Systems with negligible internal resistance – significance of biot and fourier numbers - chart solutions of transient conduction systems

UNIT – III

CONVECTIVE HEAT TRANSFER: Classification of convective heat transfer – dimensional analysis as a tool for experimental investigation – Buckingham Pi Theorem for forced and free convection, application for developing semi – empirical non- dimensional correlation for convective heat transfer – Significance of non-dimensional numbers – concepts of continuity, momentum and Energy Equations.

UNIT –IV

FORCED CONVECTION

EXTERNAL FLOWS: Concepts about hydrodynamic and thermal boundary layer and use of empirical correlations for convective heat transfer -flat plates and cylinders.

INTERNAL FLOWS: Concepts about hydrodynamic and thermal entry lengths – division of internal flow based on this –use of empirical relations for horizontal pipe flow and annulus flow.

FREE CONVECTION: Development of hydrodynamic and thermal boundary layer along a vertical plate – use of empirical relations for vertical plates and pipes.

UNIT V

HEAT TRANSFER WITH PHASE CHANGE

BOILING: Pool boiling – regimes- calculations on nucleate boiling, critical heat flux and film boiling.

CONDENSATION: Film wise and drop wise condensation –Nusselt’s theory of condensation on a vertical plate - film condensation on vertical and horizontal cylinders using empirical correlations.

HEAT EXCHANGERS:

Classification of heat exchangers – overall heat transfer coefficient and fouling factor – concepts of LMTD and NTU methods – Problems.

UNIT VI

RADIATION HEAT TRANSFER:

Emission characteristics and laws of black-body radiation – Irradiation – total and monochromatic quantities – laws of Planck, Wien, Kirchoff, Lambert, Stefan and Boltzmann– heat exchange between two black bodies – concepts of shape factor – Emissivity – heat exchange between grey bodies – radiation shields – electrical analogy for radiation networks.

Text Books:

1. Heat Transfer /JP HOLMAN/TMH
2. Heat Transfer /P.K.Nag/ TMH
3. Principles of Heat Transfer /Frank Kreith, RM Manglik & MS Bohn/Cengage learning publishers

References:

1. Heat and Mass Transfer /Arora and Domkundwar/Dhanpatrai & sons
2. Fundamentals of Engg. Heat and Mass Transfer / R.C.Sachdeva / New Age International
3. Heat and Mass Transfer /Cengel/McGraw Hill.
4. Heat and Mass Transfer /D.S.Kumar / S.K.Kataria & Sons
5. A Text book on Heat Transfer-4th Edition/ S.P Sukhatme/Universities Press

Course outcomes:

The student after undergoing this course is expected to know the principles of heat transfer and be able to apply to practical situations where in heat exchange takes place through various modes of heat transfer including phase change.

III Year - II Semester

L	T	P	C
4	0	0	3

ENTREPRENEURSHIP

(OPEN ELECTIVE)

COURSE OBJECTIVE:

To develop and strengthen entrepreneurial quality and motivation in students. To impart basic entrepreneurial skills and understandings to run a business efficiently and effectively.

UNIT I ENTREPRENEURIAL COMPETENCE

Entrepreneurship concept – Entrepreneurship as a Career – Entrepreneurial Personality - Characteristics of Successful, Entrepreneur – Knowledge and Skills of Entrepreneur.

UNIT II ENTREPRENEURIAL ENVIRONMENT

Business Environment - Role of Family and Society - Entrepreneurship Development Training and Other Support Organisational Services –

UNIT III INDUSTRIAL POLACIES

Central and State Government Industrial Policies and Regulations - International Business.

UNIT IV BUSINESS PLAN PREPARATION

Sources of Product for Business - Prefeasibility Study - Criteria for Selection of Product -

Ownership - Capital - Budgeting Project Profile Preparation - Matching Entrepreneur with the Project - Feasibility Report Preparation and Evaluation Criteria.

UNIT V LAUNCHING OF SMALL BUSINESS

Finance and Human Resource Mobilization Operations Planning - Market and Channel Selection - Growth Strategies - Product Launching – Incubation, Venture capital, IT startups.

UNIT VI MANAGEMENT OF SMALL BUSINESS

Monitoring and Evaluation of Business - Preventing Sickness and Rehabilitation of Business

Units- Effective Management of small Business.

COURSE OUTCOME:

Students will gain knowledge and skills needed to run a business.

Text Books:

1. Hisrich, Entrepreneurship, Tata McGraw Hill, New Delhi, 2001.
2. S.S.Khanka, Entrepreneurial Development, S.Chand and Company Limited, New Delhi, 2001.

References

1. Mathew Manimala, Entrepreneurship Theory at the Crossroads, Paradigms & Praxis, Biztrantra ,2nd Edition 2005
2. Prasanna Chandra, Projects – Planning, Analysis, Selection, Implementation and Reviews, Tata McGraw-Hill, 1996.
3. P.Saravanel, Entrepreneurial Development, Ess Pee kay Publishing House, Chennai -1997.
4. Arya Kumar. Entrepreneurship. Pearson. 2012
5. Donald F Kuratko, T.V Rao. Entrepreneurship: A South Asian perspective. Cengage Learning. 2012

DATA BASE MANAGEMENT SYSTEM

(OPEN ELECTIVE)

OBJECTIVES

- To learn the principles of systematically designing and using large scale Database Management Systems for various applications.

UNIT-I: An Overview of Database Management, Introduction- What is Database System- What is Database- Why Database- Data Independence- Relation Systems and Others- Summary,

Database system architecture, Introduction- The Three Levels of Architecture-The External Level- the Conceptual Level- the Internal Level- Mapping- the Database Administrator-The Database Management Systems- Client/Server Architecture.

UNIT-II:

The E/R Models, The Relational Model, Relational Calculus, Introduction to Database Design, Database Design and Er Diagrams-Entities Attributes, and Entity Sets-Relationship and Relationship Sets-Conceptual Design With the Er Models, The Relational Model Integrity Constraints Over Relations- Key Constraints –Foreign Key Constraints-General Constraints, Relational Algebra and Calculus, Relational Algebra- Selection and Projection- Set Operation, Renaming – Joins- Division- More Examples of Queries, Relational Calculus, Tuple Relational Calculus- Domain Relational Calculus

UNIT-III:

Queries, Constraints, Triggers, Overview, The Form of Basic SQL Query, Union, Intersect, and Except, Nested Queries, Aggregate Operators, Null Values, Complex Integrity Constraints in SQL, Triggers and Active Database.

UNIT-IV:

SCHEMA REFINEMENT (NORMALIZATION) : Purpose of Normalization or schema refinement, concept of functional dependency, normal forms based on functional dependency(1NF, 2NF and 3 NF), concept of surrogate key, Boyce-codd normal form(BCNF), Lossless join and dependency preserving decomposition, Fourth normal form(4NF).

UNIT-V:

Transaction Management and Concurrency Control:

Transaction, properties of transactions, transaction log, and transaction management with SQL using commit rollback and savepoint.

Concurrency control for lost updates, uncommitted data, inconsistent retrievals and the Scheduler. Concurrency control with locking methods : lock granularity, lock types, two phase locking for ensuring serializability, deadlocks, Concurrency control with time stamp ordering : Wait/Die and Wound/Wait Schemes, Database Recovery management : Transaction recovery.

UNIT-VI:

Overview of Storages and Indexing, Data on External Storage- File Organization and Indexing –Clustered Indexing – Primary and Secondary Indexes, Index Data Structures, Hash-Based Indexing – Tree-Based Indexing, Comparison of File Organization

OUTCOMES

- Describe a relational database and object-oriented database.
- Create, maintain and manipulate a relational database using SQL
- Describe ER model and normalization for database design.
- Examine issues in data storage and query processing and can formulate appropriate solutions.
- Understand the role and issues in management of data such as efficiency, privacy, security, ethical responsibility, and strategic advantage.
- Design and build database system for a given real world problem

TEXT BOOKS:

1. **Introduction to Database Systems, CJ Date, Pearson**
2. Data base Management Systems, Raghurama Krishnan, Johannes Gehrke, TATA McGraw Hill 3rd Edition
3. Database Systems - The Complete Book, H G Molina, J D Ullman, J Widom Pearson

REFERENCES BOOKS:

1. Data base Systems design, Implementation, and Management, Peter Rob & Carlos Coronel 7th Edition.
2. Fundamentals of Database Systems, Elmasri Navrate Pearson Education
3. Introduction to Database Systems, C.J.Date Pearson Education

WASTE WATER MANAGEMENT OPEN ELECTIVE

Learning Objectives:

- Outline planning and the design of waste water collection ,conveyance and treatment systems for a community/town/city
- Provide knowledge of characterization of waste water generated in a community
- Impart understanding of treatment of sewage and the need for its treatment
- Summarize the appurtenance in sewage systems and their necessity
- Teach planning and design of septic tank and imhoff tank and the disposal of the effluent from these low cost treatment systems
- Effluent disposal method and realize the importance of regulations in the disposal of effluents in rivers

UNIT-I:

Introduction to Sanitation-Systems of sanitation- relative merits and demerits - collection and conveyance of waste water - classification of sewerage systems-Estimation of sewage flow and storm water drainage-fluctuations-types of sewers- Hydraulics of sewers and storm drains-design of sewers- appurtenances in sewerage- cleaning and ventilation of sewers

UNIT-II:

Pumping of wastewater: Pumping stations-location- components- types of pumps and their suitability with regard to wastewaters.

House Plumbing: Systems of plumbing-sanitary fittings and other accessories-one pipe and two pipe systems-Design of building drainage

UNIT-III:

Sewage characteristics-Sampling and analysis of waste water-Physical, chemical and Biological examination-measurement of BOD & COD- BOD equations

Treatment of sewage: Primary treatment- Screens-grit chambers- grease traps- floatation-sedimentation-design of preliminary and primary treatment units.

UNIT-IV:

Secondary treatment: Aerobic and anaerobic treatment process -comparison.

Suspended growth process: Activated sludge process, principles, design and operational problems, modifications of Activated sludge processes, Oxidation ponds, Aerated Lagoons.

Attached Growth process: Trickling Filters-mechanism of impurities removal-classification-design -operation and maintenance problems. RBCs. Fluidized bed reactors

UNIT-V:

Miscellaneous Treatment Methods: Nitrification and Denitrification- Removal of phosphates- UASB- Membrane reactors- Integrated fixed film reactors. Anaerobic Processes: Septic Tanks, Imhoff tanks- working principles and Design-disposal of septic tank effluent-FAB Reactors

UNIT-VI:

Bio-solids (sludge) management: Characteristics- handling and treatment of sludge-thickening-anaerobic digestion of sludge

Disposal of sewage: Methods of disposal- disposal into water bodies- Oxygen sag Curve- Disposal into sea-disposal on land- sewage sickness

Outcomes:

By the end of successful completion of this course, the students will be able to:

- Plan and design the sewerage systems
- Characterization of sewage

- Select the appropriate appurtenances in the sewerage systems
- Select the suitable treatment flow for sewage treatment
- Identify the critical point of pollution in a river for a specific amount of pollutant disposal into the river

Text Book:

1. Waste water Engineering Treatment and Reuse by Metcalf & Eddy, Tata McGraw- Hill edition.
2. Elements of Environmental Engineering by K.N. Duggal, S.Chand & Company Ltd. New Delhi, 2012.
3. Environmental Engineering by Howard S.Peavy , Donald R. Rowe, Teorge George Tchobanoglus- Mc-Graw-Hill Book Company, New Delhi, 1985
4. Wastewater Treatment for pollution control and Reuse, by soli.J Areivala, sham R Asolekar, Mc-GrawHill, New Delhi; 3rd Edition
5. Industrial water & wastewater management by KVSG MuraliKrishna

Reference Book:

1. Environmental Engineering-II: Sewage disposal and Air pollution Engineering , by Garg, S.K.,: Khanna publishers
2. Sewage treatment and disposal by Dr.P.N.Modi & Sethi.
3. Environmental Engineering, by Ruth F. Weiner and Robin Matthews- 4th Edition Elsevier, 2003
4. Environmental Engineering by D. Srinivasan, PHI Learning private Limited , New Delhi,2011.

COMPUTER GRAPHICS

(OPEN ELECTIVE)

Course objectives:

This course allows the students to:

1. Understand the fundamental concepts and theory of computer graphics
2. Understand modeling, and interactive control of 3D computer graphics applications
3. The underlying parametric surface concepts be understood
4. Learn multimedia authoring tools.

UNIT-I

INTRODUCTION: Application areas of computer graphics, overview of graphic system, video-display devices, raster-scan systems, random scan systems, graphics monitors and work stations and input devices.

UNIT-II

OUTPUT PRIMITIVES: Points and lines, line drawing algorithms, mid-point circle algorithm, Filled area primitives: scan-line polygon fill algorithm, boundary-fill and flood-fill algorithm.

2-D GEOMETRICAL TRANSFORMATIONS: Translation, scaling, rotation, reflection and shear transformation matrix representations and homogeneous co-ordinates, composite transformations, transformations between coordinates

UNIT -III

2-D VIEWING : The viewing pipe-line, viewing coordinate reference frame, window to view-port co-ordinate transformations, viewing function, Cohen-Sutherland and Cyrus-beck line clipping algorithms, Sutherland-Hodgeman polygon clipping algorithm

UNIT -IV

3-D OBJECT REPRESENTATION: spline representation, Hermite curve, Bezier curve and B-spline curve, Polygon surfaces, quadric surfaces, Solid modeling Scalars – wire frame, CSG, B-rep. Bezier and B-spline surfaces, Basic illumination models, shading algorithms

UNIT -V

3-D GEOMETRIC TRANSFORMATIONS: Translation, rotation, scaling, reflection and shear transformation and composite transformations. Visible surface detection methods: Classification, back-face detection, depth-buffer, scan-line, depth sorting

UNIT-VI

COMPUTER ANIMATION: Design of animation sequence, general computer animation functions, raster animation, computer animation language, key frame system, motion specification

Text Books:

1. Computer Graphics C version/ Donald Hearn and M. Pauline Baker/Pearson/PHI
2. Computer Graphics Principles & practice-second edition in C/ Foley, VanDam, Feiner and Hughes/Pearson Education

References:

1. Computer Graphics Second edition/ Zhigand xiang, Roy Plastock, Schaum's outlines/Tata Mc-Graw hill edition.
2. Procedural elements for Computer Graphics/David F Rogers/Tata Mc Graw hill, 2nd edition.
3. Principles of Interactive Computer Graphics/ Neuman and Sproul/TMH.
4. Computer Graphics/ Steven Harrington/TMH

Course outcomes:

Upon successful completion of the course, students will be able to:

1. Use the principles and commonly used paradigms and techniques of computer graphics
2. Write basic graphics application programs including animation
3. Design programs to display graphic images to given specifications

INDUSTRIAL ROBOTICS

(OPEN ELECTIVE)

Course Objectives:

1. To give students practice in applying their knowledge of mathematics, science, and Engineering and to expand this knowledge into the vast area of robotics.
2. The students will be exposed to the concepts of robot kinematics, Dynamics, Trajectory planning.
3. Mathematical approach to explain how the robotic arm motion can be described.
4. The students will understand the functioning of sensors and actuators.

UNIT-I

INTRODUCTION: Automation and Robotics, CAD/CAM and Robotics – An over view of Robotics – present and future applications – classification by coordinate system and control system.

UNIT – II

COMPONENTS OF THE INDUSTRIAL ROBOTICS: Function line diagram representation of robot arms, common types of arms. Components, Architecture, number of degrees of freedom – Requirements and challenges of end effectors, determination of the end effectors, comparison of Electric, Hydraulic and Pneumatic types of locomotion devices.

UNIT – III

MOTION ANALYSIS: Homogeneous transformations as applicable to rotation and translation – problems.

MANIPULATOR KINEMATICS: Specifications of matrices, D-H notation joint coordinates and world coordinates Forward and inverse kinematics – problems.

UNIT – IV

Differential transformation and manipulators, Jacobians – problems

Dynamics: Lagrange – Euler and Newton – Euler formulations – Problems.

UNIT V

General considerations in path description and generation. Trajectory planning and avoidance of obstacles, path planning, Skew motion, joint integrated motion –straight line motion – Robot programming, languages and software packages-description of paths with a robot programming language.

UNIT VI

ROBOT ACTUATORS AND FEED BACK COMPONENTS:

Actuators: Pneumatic, Hydraulic actuators, electric & stepper motors.

Feedback components: position sensors – potentiometers, resolvers, encoders – Velocity sensors.

ROBOT APPLICATIONS IN MANUFACTURING: Material Transfer - Material handling, loading and unloading- Processing - spot and continuous arc welding & spray painting - Assembly and Inspection.

Text Books:

1. Industrial Robotics / Groover M P / Pearson Edu.
2. Robotics and Control / Mittal R K & Nagrath I J / TMH.

References:

1. Robotics / Fu K S/ McGraw Hill.
2. Robotic Engineering / Richard D. Klafter, Prentice Hall
3. Robot Analysis and Control / H. Asada and J.J.E. Slotine / BSP Books Pvt.Ltd.
4. Introduction to Robotics / John J Craig / Pearson Edu.

Course outcomes:

Upon successful completion of this course you should be able to:

1. Identify various robot configuration and components,
2. Select appropriate actuators and sensors for a robot based on specific application
3. Carry out kinematic and dynamic analysis for simple serial kinematic chains
4. Perform trajectory planning for a manipulator by avoiding obstacles.

GREEN ENGINEERING SYSTEMS

(OPEN ELECTIVE)

Course Objective:

The course aims to highlight the significance of alternative sources of energy, green energy systems and processes and provides the theory and working principles of probable sources of renewable and green energy systems that are environmental friendly.

UNIT-I

INTRODUCTION:

SOLAR RADIATION: Role and potential of new and renewable sources, the solar energy option, Environmental impact of solar power, structure of the sun, the solar constant, sun-earth relationships, coordinate systems and coordinates of the sun, extraterrestrial and terrestrial solar radiation, solar radiation on tilted surface, instruments for measuring solar radiation and sun shine, solar radiation data, numerical problems. Photo voltaic energy conversion – types of PV cells, I-V characteristics

SOLAR ENERGY COLLECTION: Flat plate and concentrating collectors, classification of concentrating collectors, orientation and thermal analysis, advanced collectors.

UNIT – II

SOLAR ENERGY STORAGE AND APPLICATIONS: Different methods, sensible, latent heat and stratified storage, solar ponds, solar applications- solar heating/cooling technique, solar distillation and drying, solar cookers, central power tower concept and solar chimney.

WIND ENERGY: Sources and potentials, horizontal and vertical axis windmills, performance characteristics, betz criteria, types of winds, wind data measurement.

UNIT – III

BIO-MASS: Principles of bio-conversion, anaerobic/aerobic digestion, types of bio-gas digesters, gas yield, combustion characteristics of bio-gas, utilization for cooking, bio fuels, I.C. engine operation and economic aspects.

GEOTHERMAL ENERGY: Resources, types of wells, methods of harnessing the energy, potential in India.

OCEAN ENERGY: OTEC, Principles of utilization, setting of OTEC plants, thermodynamic cycles. Tidal and wave energy: Potential and conversion techniques, mini-hydel power plants, and their economics.

UNIT –IV

ENERGY EFFICIENT SYSTEMS:

(A) **ELECTRICAL SYSTEMS:** Energy efficient motors, energy efficient lighting and control, selection of luminaire, variable voltage variable frequency drives (adjustable speed drives), controls for HVAC (heating, ventilation and air conditioning), demand site management.

(B) **MECHANICAL SYSTEMS:** Fuel cells- principle, thermodynamic aspects, selection of fuels & working of various types of fuel cells, Environmental friendly and Energy efficient compressors and pumps.

UNIT-V

ENERGY EFFICIENT PROCESSES: Environmental impact of the current manufacturing practices and systems, benefits of green manufacturing systems, selection of recyclable and environment friendly materials in manufacturing, design and implementation of efficient and sustainable green production systems with examples like environmental friendly machining, vegetable based cutting fluids, alternate casting and joining techniques, zero waste manufacturing.

UNIT – VI

GREEN BUILDINGS: Definition, features and benefits. Sustainable site selection and planning of buildings for maximum comfort. Environmental friendly building materials like bamboo, timber, rammed earth, hollow blocks, lime & lime pozzolana cement, agro materials and industrial waste, Ferro cement and Ferro-concrete, alternate roofing systems, paints to reduce heat gain of the buildings. Energy management.

Text Books:

1. Solar Energy – Principles of Thermal Collection and Storage/Sukhatme S.P. and J.K.Nayak/ TMH
2. Non-Conventional Energy Resources/ Khan B.H/ Tata McGraw Hill, New Delhi, 2006
3. Green Manufacturing Processes and Systems, Edited / J. Paulo Davim/Springer 2013

References:

1. Alternative Building Materials and Technologies / K.S Jagadeesh, B.V Venkata Rama Reddy and K.S Nanjunda Rao/New age international
2. Principles of Solar Engineering / D.Yogi Goswami, Frank Krieth & John F Kreider / Taylor & Francis
3. Non-Conventional Energy / Ashok V Desai /New Age International (P) Ltd
4. Renewable Energy Technologies /Ramesh & Kumar /Narosa
5. Non conventional Energy Source/ G.D Roy/Standard Publishers
6. Renewable Energy Resources-2nd Edition/ J.Twidell and T. Weir/ BSP Books Pvt.Ltd
7. Fuel Cell Technology –Hand Book / Gregor Hoogers / BSP Books Pvt. Ltd.

Course outcome:

The student shall understand the principles and working of solar, wind, biomass, geo thermal, ocean energies and green energy systems and appreciate their significance in view of their importance in the current scenario and their potential future applications.

III Year - II Semester

L	T	P	C
0	0	3	2

HEAT TRANSFER LAB

Objectives:

The laboratory course is aimed to provide the practical exposure to the students with regard to the determination of amount of heat exchange in various modes of heat transfer including condensation & boiling for several geometries.

1. COP of VCR System with Capillary and thermal expansion valve.
2. Determination of overall heat transfer co-efficient of a composite slab
3. Determination of heat transfer rate through a lagged pipe.
4. Determination of heat transfer rate through a concentric sphere
5. Determination of thermal conductivity of a metal rod.
6. Determination of efficiency of a pin-fin
7. Determination of heat transfer coefficient in natural and forced convection
8. Determination of effectiveness of parallel and counter flow heat exchangers.
9. Determination of emissivity of a given surface.
10. Determination of Stefan Boltzman constant.
11. Determination of heat transfer rate in drop and film wise condensation.
12. Determination of critical heat flux.
13. Determination of Thermal conductivity of liquids and gases.
14. Investigation of Lambert's cosine law.

Outcomes:

The student should be able to evaluate the amount of heat exchange for plane, cylindrical & spherical geometries and should be able to compare the performance of extended surfaces and heat exchangers

METROLOGY & INSTRUMENTATION LAB

Course Objectives:

The Metrology and instrumentation Laboratory course is designed for measuring and gauging instruments for inspection of precision linear, geometric forms, angular and surface finish measurements. The student can learn the measurements with and calibration of instruments. They also understand the machine tool alignment test. Instrumentation lab introduces the students with the theory and methods for conducting experimental work in the laboratory and calibration of various instruments for measuring pressure, temperature, displacement, speed, vibration etc.

Note: The students have to conduct at least 8 experiments from each lab

METROLOGY LAB

1. Measurement of lengths, heights, diameters by vernier calipers, micrometers etc.
2. Measurement of bores by internal micrometers and dial bore indicators.
3. Use of gear tooth vernier caliper for tooth thickness inspection and flange micro meter for checking the chordal thickness of spur gear.
4. Machine tool alignment test on the lathe.
5. Machine tool alignment test on drilling machine.
6. Machine tool alignment test on milling machine.
7. Angle and taper measurements with bevel protractor, Sine bar, rollers and balls.
8. Use of spirit level in finding the straightness of a bed and flatness of a surface.
9. Thread inspection with two wire/ three wire method & tool makers microscope.
10. Surface roughness measurement with roughness measuring instrument.

INSTRUMENTATION LAB

1. Calibration of pressure gauge.
2. Calibration of transducer for temperature measurement.
3. Study and calibration of LVDT transducer for displacement measurement.
4. Calibration of strain gauge.
5. Calibration of thermocouple.
6. Calibration of capacitive transducer.
7. Study and calibration of photo and magnetic speed pickups.
8. Calibration of resistance temperature detector.
9. Study and calibration of a rotameter.
10. Study and use of a seismic pickup for the measurement of vibration amplitude of an engine bed at various loads.
11. Study and calibration of Mcleod gauge for low pressure.

Course outcomes:**Metrology Lab**

Student will become familiar with the different instruments that are available for linear, angular, roundness and roughness measurements they will be able to select and use the appropriate measuring instrument according to a specific requirement (in terms of accuracy, etc)

Instrumentation Lab:

Students will be able to select proper measuring instrument and know requirement of calibration, errors in measurement etc. They can perform accurate measurements.

III Year - II Semester

L	T	P	C
0	0	3	2

COMPUTATIONAL FLUID DYNAMICS LABORATORY

Course Pre-requisites:

- Basic courses of Fluid Mechanics, Heat transfer and Numerical methods are required as pre-requisites
- Knowledge of matrices, differentiation, integration and differential equations are expected

Course Objectives:

- Solving Problems of fluid mechanics and heat transfer by writing programs in C-language and MATLAB.
- Using ANSYS-FLUENT build a geometry, mesh that geometry, Perform CFD method on the mesh, perform the calculation, and post-process the results.
- Understanding the validation of the numerical result by comparison with known analytical results.
- Understanding the numerical result by invoking the physical principles of fluid mechanics and heat transfer.

PART-A

Writing Programs in C and MATLAB for the following:

1. Solution of Transcendental equations
2. Solution of Simultaneous algebraic equations
3. Numerical differentiation and Integration
4. Solution of Ordinary Differential Equation
5. Solution of a Tri-diagonal matrix using Thomas Algorithm.
6. Solution of Partial differential equations related to
 - i) Elliptical Partial differential equations
 - ii) Parabolic Partial differential equations
 - iii) Hyperbolic Partial differential equations
7. Solution of 1-D and 2-D heat conduction with (Finite Difference method)
 - i) Constant temperature boundary conditions
 - ii) Constant heat flux boundary conditions
 - iii) Convective boundary conditions
8. Solution of Incompressible Navier-Stokes equations (Finite difference and Finite Volume methods)
9. Solution of Inviscid incompressible fluid flows.(Finite difference and Finite Volume methods)

PART-B

Using ANSYS-FLUENT solve the following problems of heat transfer analysis

1. steady state conduction
2. Lumped heat transfer
3. Convective heat transfer – Internal flow (study both velocity and thermal boundary layers)
4. Convective heat transfer – External flow (study both velocity and thermal boundary layers)
5. Radiation heat transfer– Emissivity

III Year - II Semester

L	T	P	C
0	3	0	0

PROFESSIONAL ETHICS & HUMAN VALUES

Course Objectives:

**To give basic insights and inputs to the student to inculcate Human values to grow as a responsible human beings with proper personality.*

**Professional Ethics instills the student to maintain ethical conduct and discharge their professional duties.*

UNIT I: Human Values:

Morals, Values and Ethics – Integrity –Trustworthiness - Work Ethics – Service Learning – Civic Virtue – Respect for others – Living Peacefully – Caring – Sharing – Honesty –Courage – Value Time – Co-operation – Commitment – Empathy – Self-confidence – Spirituality- Character.

UNIT: II: Principles for Harmony:

Truthfulness – Customs and Traditions -Value Education – Human Dignity – Human Rights – Fundamental Duties - Aspirations and Harmony (I, We & Nature) – Gender Bias - Emotional Intelligence – Salovey – Mayer Model – Emotional Competencies – Conscientiousness.

UNIT III: Engineering Ethics and Social Experimentation:

History of Ethics - Need of Engineering Ethics - Senses of Engineering Ethics- Profession and Professionalism – –Self Interest - Moral Autonomy – Utilitarianism – Virtue Theory - Uses of Ethical Theories - Deontology- Types of Inquiry –Kohlberg’s Theory - Gilligan’s Argument –Heinz’s Dilemma - Comparison with Standard Experiments — Learning from the Past –Engineers as Managers – Consultants and Leaders – Balanced Outlook on Law - Role of Codes – Codes and Experimental Nature of Engineering.

UNIT IV: Engineers’ Responsibilities towards Safety and Risk:

Concept of Safety - Safety and Risk – Types of Risks – Voluntary v/s Involuntary Risk – Consequences - Risk Assessment – Accountability – Liability - Reversible Effects - Threshold Levels of Risk - Delayed v/s Immediate Risk - Safety and the Engineer – Designing for Safety – Risk-Benefit Analysis-Accidents.

UNIT V: Engineers’ Duties and Rights:

Concept of Duty - Professional Duties – Collegiality - Techniques for Achieving Collegiality – Senses of Loyalty - Consensus and Controversy - Professional and Individual Rights –Confidential and Proprietary Information - Conflict of Interest-Ethical egoism - Collective Bargaining – Confidentiality - Gifts and Bribes - Problem solving-Occupational Crimes- Industrial Espionage- Price Fixing-Whistle Blowing.

UNIT VI: Global Issues:

Globalization and MNCs –Cross Culture Issues - Business Ethics – Media Ethics - Environmental Ethics – Endangering Lives - Bio Ethics - Computer Ethics - War Ethics – Research Ethics -Intellectual Property Rights.

- Related Cases Shall be dealt where ever necessary.

Outcome:

**It gives a comprehensive understanding of a variety issues that are encountered by every professional in discharging professional duties.*

**It provides the student the sensitivity and global outlook in the contemporary world to fulfill the professional obligations effectively.*

References:

1. Professional Ethics by R. Subramaniam – Oxford Publications, New Delhi.
2. Ethics in Engineering by Mike W. Martin and Roland Schinzinger - Tata McGraw-Hill – 2003.
3. Professional Ethics and Morals by Prof.A.R.Aryasri, DharanikotaSuyodhana - Maruthi Publications.
4. Engineering Ethics by Harris, Pritchard and Rabins, Cengage Learning, New Delhi.
5. Human Values & Professional Ethics by S. B. Gogate, Vikas Publishing House Pvt. Ltd., Noida.
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